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## **CLAIMS**

(Currently Amended) An impact absorption device comprising: 1.

an a cylindrically shaped impact absorption member formed of an extruded material, said member having extending along a longitudinal axis between opposing ends-and, said member including an exterior wall that defines an interior volume, said exterior wall having a generally circular shaped main wall and a pair of end walls. said pair of end walls extending toward each other from opposite sides of said main wall, said exterior wall including a flanged portion having a pair of generally parallel side walls, each of said pair of side walls extending radially continuously outwardly from said exterior wall from a middle wall to a one of said pair of respective end walls;

- a bracket removably secured to said flanged portion; and
- a mounting member disposed on said bracket for mounting the said impact absorption device member to an object to be protected from direct impact; and
- a bracket removably secured to said flanged portion coupled to said mounting member, said bracket having a back wall and a pair of arms defining an opening to allow insertion of said flange portion of said member therebetween in a direction generally normal to said longitudinal axis of said absorption member.
- (Currently Amended) The device of claim 1 wherein the said flanged 2. portion extends to at least one of said opposing ends, the other of said opposing ends having a circular cross section.

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- 3. (Currently Amended) The device of claim 1 wherein the <u>said</u> exterior wall of the <u>said</u> absorption member includes a plurality of elongated lobes operative to reduce surface friction upon impact with the device.
- 4. (Currently Amended) The device of claim 1 wherein said exterior walls defines interior volume is filled with an impact absorbent material.
- 5. (Currently Amended) The device of claim 4 wherein the said impact absorbent material is formed of polyurethane.
  - 6. (Cancelled)
- 7. (Original) The device of claim 1 wherein said bracket is adapted to be removably secured to a plurality of impact absorption members.
- 8. (Currently Amended) The device of claim 1 wherein said-flanged portion includes a planar ridge and sidewalls, said planar ridge middle wall having includes spaced apart notches formed substantially perpendicular to a longitudinal axis of said impact absorption member and wherein said sidewalls have spaced apart apertures formed therein substantially perpendicular to said longitudinal axis.

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- (Original) The device of claim 1 wherein said mounting member 9. attaches to the object at an end having an indentation that is complementary to a surface of the object.
  - 10. (Cancelled)
  - 11. (Cancelled)
  - (Cancelled) 12.
  - 13. (Cancelled)
  - 14. (Cancelled)
  - 15. (Cancelled)
  - (Cancelled) 16.
  - 17. (Cancelled)
  - (Cancelled) 18.

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- 19. (Cancelled)
- 20. (Cancelled)